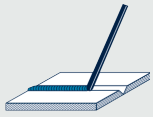


Zeichenerklärung

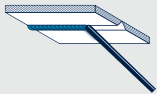
Schweißpositionen nach EN ISO 6947

Stumpfnähte



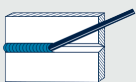
PA

Wannenposition



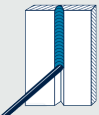
PE

Überkopposition



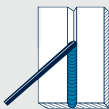
PC

Querposition



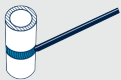
PG

Fallposition



PF

Steigposition



PC

Rohr: fest
Achse: senkrecht
Schweißung: Querposition



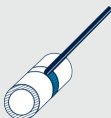
PA

Rohr: rotierend
Achse: waagrecht
Schweißung: Wannenposition



PJ

Rohr: fest
Achse: waagrecht
Schweißung: Fallposition



PH

Rohr: fest
Achse: waagrecht
Schweißung: Steigposition



J-L045

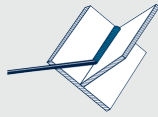
Variable Achse
Rohr: fest
Achse: geneigt
Schweißung: fallend



H-L045

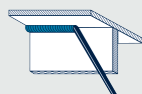
Variable Achse
Rohr: fest
Achse: geneigt
Schweißung: steigend

Kehlnähte



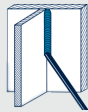
PA

Wannenposition



PD

Horizontal-Überkopposition



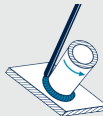
PG

Fallposition



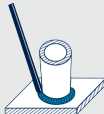
PF

Steigposition



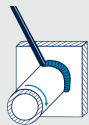
PA

Rohr: rotierend
Achse: geneigt
Schweißung: Wannenposition



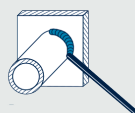
PB

Rohr: fest
Achse: senkrecht
Schweißung: Horizontalposition



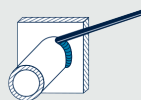
PB

Rohr: rotierend
Achse: waagrecht
Schweißung: Horizontalposition



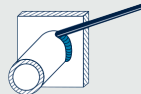
PJ

Rohr: fest
Achse: waagrecht
Schweißung: Fallposition



PH

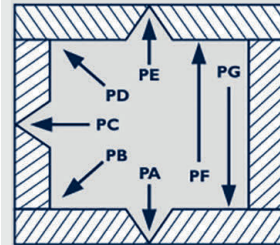
Rohr: fest
Achse: waagrecht
Schweißung: Steigposition



PD

Rohr: fest
Achse: waagrecht
Schweißung: Steigposition

Zwischenpositionen



PA Wannenposition / Flat position

PB Horizontalposition / Horizontal welding

PC Querposition / Transverse position

PD Horizontal-Überkopposition / Horizontal overhead position#

PE Überkopposition / Overhead position

PF Steigposition / Vertical up position

PG Fallposition / Vertical down position

PH Steigposition (Rohr) / Vertical up position (Pipe)

PJ Fallposition (Rohr) / Vertical down position (Pipe)

PK Rohrposition für Orbital-Schweißen (ohne Abb.) / Tube position for orbital welding (no picture)

